

Technical Data Sheet

Physical Properties

Properties	Test Method Requirements	Value
Aged Thermal Resistance (90 Day Aged)	ASTM C518	1" - 6.9 per inch 3.5" - R-24
Compression Strength	ASTM D1621	26.1 Psi 180 kPa
Density	ASTM D1622	1.98 lb/ft ³ 30 Kg/m ³
Air Permeance @ 75 PA	ASTM E2178	0.0002 L/S-m ²
Closed-Cell Content	ASTM D2856	>90%
Water Absorption (% Volume)	ASTM D2842	.5 %
Water Vapor Permeance	ASTM E96	1.4 Perms @ 1" 0.95 Perms @ 1.5"
Dimensional Stability (Volume Change after 28 days)	ASTM D2126	-20°C, -9% 80°C, +1% 70°C @ 97% RH, -9.6%
Tensile Strength	ASTM 1623	32 psi, pass 226 kPa, pass
Hot Performance Testing	ASTM C411	194°F

Recommended Processing Parameters

It is the responsibility of the technician applying the product to properly interpret all equipment technical literature, particularly information relating to acceptable combinations of gun chamber size, proportioner output and pressurization of the materials. Note: optimum hose pressure and temperature may vary depending upon such factors as type of equipment being used, ambient and substrate conditions and the specific area of application for the product.

Application Parameters	VPC-HFO
Substrate and Ambient Temperature	20° - 105°F
Equipment Pressures	1,100 PSI
Preheat Temperature (A&B/Hose)	125° - 135°F
Drum Preheat Temperature (prior to use)	80°F
Storage Temperature (warehouse)	50° - 80°F

- 2:1 transfer pumps are recommended for transferring material from the container to the proportioner.
- CAUTION: Extreme care must be taken when removing and reinstalling drum transfer pumps so as NOT to reverse the "A" and "B" components.
- Do not circulate or mix other suppliers' "A" or "B" component into VPC-HFO containers.
- The plural component proportioner must be capable of supplying each component within ± 2% of the desired 1:1 mixing ratio by volume.

Material Shelf Life:

When stored within the recommended temperature range, the product has a six (6) month shelf life

Product Use and Design

Victory Polymer's new HFO product combines outstanding performance in an environmentally responsible formulation representing the cutting edge of spray foam insulation technology. This closed-cell spray applied foam VPC-HFO utilizes an EPA-approved next generation blowing agent which yields superior energy efficiency and durability while reducing moisture and air infiltration. This low VOC formulation emits no odor and cures rapidly allowing one hour jobsite re-entry and 2 hour jobsite re-occupancy at applicable ventilation rates.

VPC-HFO is a key component of a "systems approach" to proper building envelope construction. This formulation not only significantly minimizes heat transfer, but moisture gain and air leakage as well. Along with reducing energy consumption, the "green" formulation of VPC-HFO is designed to have as little environmental impact as possible in both its manufacture and usage.

The aged R-value of one inch is 6.9, two inches an R-14 and three and half inches a remarkable R-24. The VPC-HFO dramatically increases cost savings for your project as well as energy savings over time.

Recommended Product Applications: Walls, Metal Walls and Ceilings, Floors, Unvented Crawl Spaces, Concrete Slabs, Cold Storage, Unvented Attics, Vented Attics, Vented Crawl Spaces, Ducts, Freezers, Ceilings, Piping, Foundations, Tanks and Coolers.

Credentials/Certifications

Test

NFPA 285	Pending
NFPA 286	Pending
ESR-4491	

VPC-HFO is a Class I formulation, as Tested per ASTM E84, and at a thickness of 4.0 inches possesses the flammability characteristics shown below:

ASTM Method E84	Class I
Flame Spread	25 or less
Smoke Development	450 or less

LIMITATIONS

THIS PRODUCT MAY BE USED IN A THICKNESS OF 4 INCHES PER APPLICATION ONLY ON WOOD AND CONCRETE SUBSTRATES. SHEET ROCK, OR METAL THINNER THAN 22 GAUGE SHOULD RECEIVE AN APPLICATION OF 1 INCH FOR THE FIRST PASS. LOW VOLTAGE WIRING SHOULD NOT BE ENCASED IN A SINGLE 4 INCH PASS.

General Requirements

Equipment must be capable of delivering the proper ratio (1:1 by volume) of polymeric isocyanate (PMDI) and polyol blend at adequate temperatures and spray pressures. Substrate must be at least 5 degrees above dew point, with best processing results when ambient humidity is below 80%. Substrate must also be free of moisture (dew or frost), grease, oil, solvents, and other materials that would adversely affect adhesion of the polyurethane foam. Applicators should limit the application of this product to no more than a thickness of 4" (102mm) per pass (after expansion) to avoid fire hazards (including spontaneous combustion) resulting from excessive heat generation. If subsequent passes are needed, applicators should wait until the core temperature of the foam has dropped below 100°F to allow any reaction heat to dissipate from the prior applications before attempting to reapply the product.

VPC-HFO must be separated from the interior of the building by an approved thermal barrier or an approved finish material equivalent to a thermal barrier in accordance with applicable codes. VPC-HFO must be sprayed at a minimum thickness of 1" per pass. This product must not be used when the continuous service temperature of the substrate or foam is below -60°F (-51°C) or above 180°F (82°C). VPC-HFO should not be used to cover flexible ductwork.

Disclaimer

The data presented herein are not intended for use by non-professional applicators, or those persons who do not purchase or utilize this product in the normal course of their business. The potential user must perform any pertinent tests in order to determine the product's performance and suitability in the intended application, since final determination of fitness of the product for any particular use is the responsibility of the buyer.

It is the responsibility of the applicator to thoroughly understand all equipment technical information and safe operating procedures that pertain to spray polyurethane foam application.

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